

TO247 功率電阻

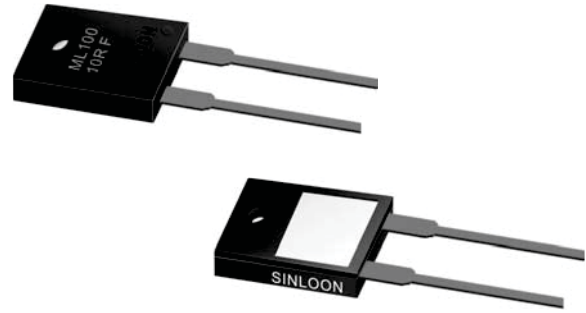
ML100 (100W)
TO247 Power Resistor

Features:

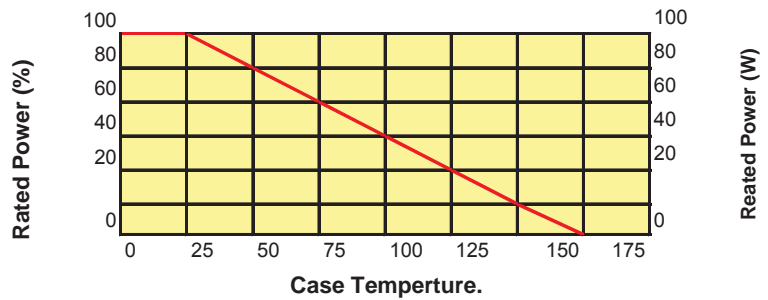
- 100 Watt at 25°C Case Temperature Heat Sink Mounted
- TO-247 Style Power Package.
- Single M3 Screw Mounting to Heat Sink.
- Molded Case for Protection and Easy to Mount.
- Isolated Case.
- Non Inductive.

Applications:

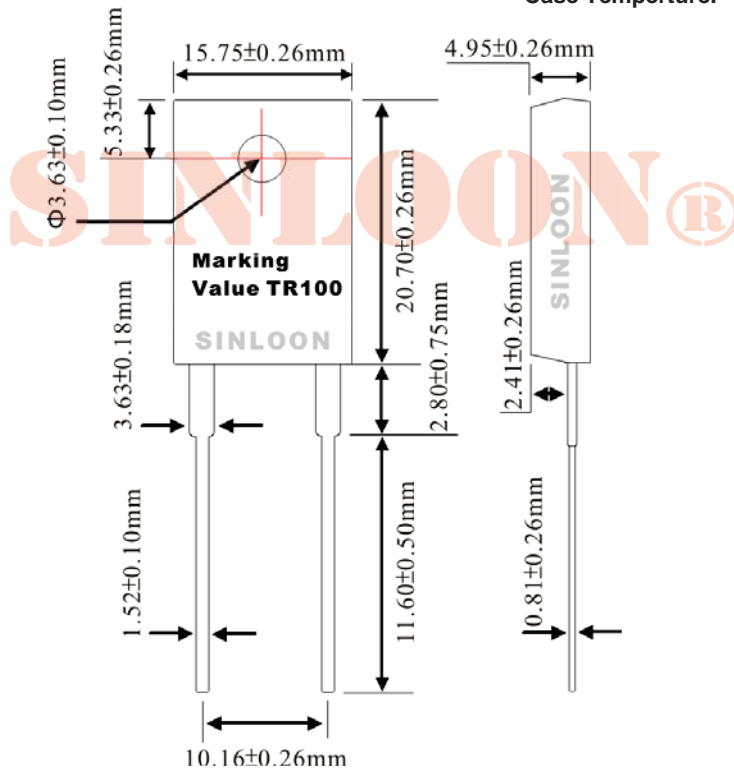
- Gate Resistors in Power Supplies.
- Snubbers.
- Load and Dumping Resistors in CRTMonitors.
- Terminal Resistance in RF PowerAmplifiers.
- Voltage Regulation.
- Low Energy Pulse Loading.
- UPS



Derating curve:



Dimension: TR100



ORDERING PROCEDURE:

Example: ML100JE22R0B

Type	Power:	Part No.	Tol.	T.C.R/°C	Resistance	Package
TO220	20W	ML20	K = ±10%	B=±10ppm	R001=0.001Ω	TB = T/Box.
TO220	25W	ML25	J = ±5%	C=±25ppm	R010=0.01Ω	B = Bulk
TO220	30W	ML30	F = ±1%	D=±50ppm	R100=0.1Ω	R=Reel Type
TO220	35W	ML35	D = ±0.5%	E=±100ppm	1R00=1Ω	P=Plastic Fistulous
TO220	50W	ML50	C = ±0.25%	F=±200ppm	10R0=10Ω	
TO247	100W	ML100	B = ±0.1%	G=±300ppm	100R=100Ω	



品質承諾標誌
Quality Commitment

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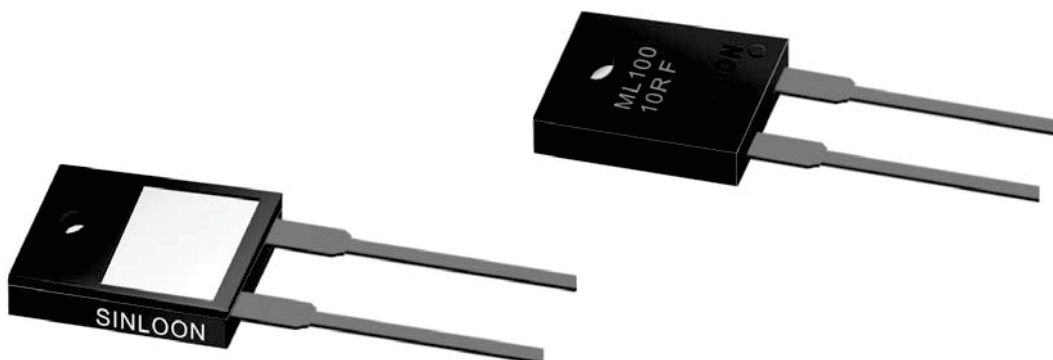
Electrical Characteristics Specification

Resistance (Ω)	Tolerance	TCR (ppm)	Packing
>1R ~ 3R0	±1%,±5%.±10%.	±300ppm	Bulk
3R3 ~ 10R	±1%,±5%.±10%.	±100ppm ~ ±200ppm	Bulk
11R ~ 10K	±1%,±5%.±10%.	±50ppm ~ ±200ppm	Bulk

- ◆ Operating Voltage:350V Max.
- ◆ Dielectric Strength: 1800VAC
- ◆ Insulation Resistance: 10GΩmin.
- ◆ Working Temperature Range:-65°C to +150°C
- ◆ Resistance Value <1Ωis Available

Test Item	Specification	Test Method
Temperature Coefficient of Resistanc	As specification	Referenced to 25°C, ΔR taken at +105°C
Momentary Overload	ΔR±0.5 %	1.5 times rated power and V(dc) ≤ 1.5Vmax for 5 seconds
Dielectric strength	ΔR±0.15%	MIL-STD-202F Method 301(1800v AC,60s)
Load Life	ΔR ± 1.0%	MIL-PRF-39009D,4.8.13 Rated power, 2,000 hours
Moisture resistance	ΔR± 0.5%	-10°C ~+65°C ,RH>90%,cycle 240hours
Thermal Shock	ΔR ± 0.5%	MIL-STD-202F, Method 107G. -65°C~150°C, 100 cycle
Terminal Strength	ΔR ±0.2%	MIL-STD-202F, Method 211, Cond. A (Pull Test) 2.4N.
Vibration, High Frequency	ΔR ± 0.4%	MIL-STD-202F, Method 204, Cond. D.

- Lead Material: Tinned Copper.
- When in Free Air at 25°C, the ML100 is Rated for 3.5W.
- The Case Temperature is to be used for the Definition of the Applied Power Limit.
- The Case Temperature Measurement Must be Made with a Thermocouple Contacting the Center of the Component Mounted on the Designed Heat Sink.
- Thermal Grease Should be Applied Properly.



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Packing:



Type:		Power	Fistulous	In Box	Carton
TO220	ML20	20W	25 pcs	10 Fistulous	2.5K/Ctn
TO220	ML25	25W	25 pcs	10 Fistulous	2.5K/Ctn
TO220	ML30	30W	25 pcs	10 Fistulous	2.5K/Ctn
TO220	ML35	35W	25 pcs	10 Fistulous	2.5K/Ctn
TO220	ML50	50W	25 pcs	10 Fistulous	2.5K/Ctn
TO247	ML100	100W	Bulk	Box	2K/Ctn



Plastic Fistulous :
20 pcs
Size: 520x33x7.0mm



Inside Box :
10 Plastic Fistulous
In box Size:
561x83x72mm




Carton : 10 In Box
Carton Size: 580x450x175mm

Brand Label: SINLOON®

SINLOON®

TO247 Power Resistor
ML100 15R 1%



LN100320ML100FE15R0



External Heatsink and PCB Leads Alignment Guidelines (Continued)

TO-220 Power Resistor

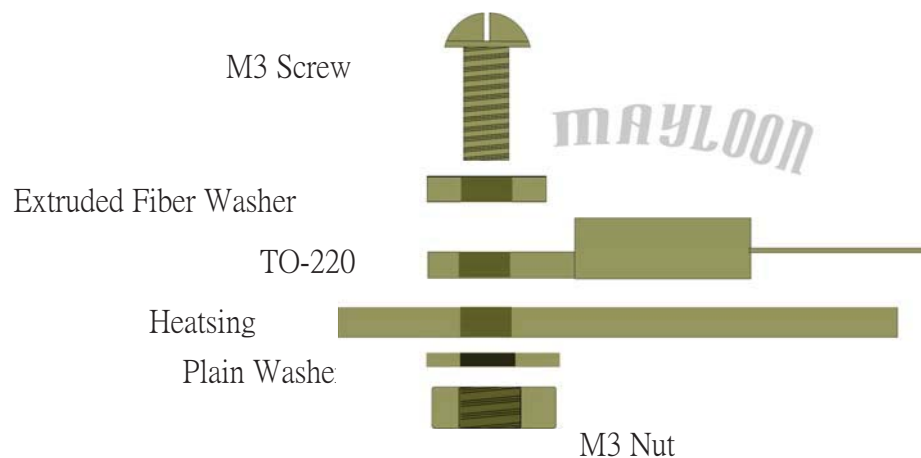
Package Mounting Guide (Continued)

It is important that the packages are correctly mounted if full functionality is to be achieved. Mounting of the package to a heat sink must be done such that there is sufficient pressure from the mounting screws to insure good contact with the heat sink for efficient heat flow. Incorrect mounting may lead to both thermal and mechanical problems. Over tightening the mounting screws will cause the package to warp reducing the contact area with the heat sink and increasing the thermal resistance from the package case to the heat sink, resulting in higher operating die temperatures. Extreme over tightening of the mounting screws beyond the recommended torque force will cause severe physical stress resulting in cracked die and catastrophic IC failure. Though the reliability of the package is excellent, the use of inappropriate techniques or unsuitable the long tools during the mounting process can affect term reliability of the device and even damage it.

Figure (1)



Figure (2)



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Figure (3)

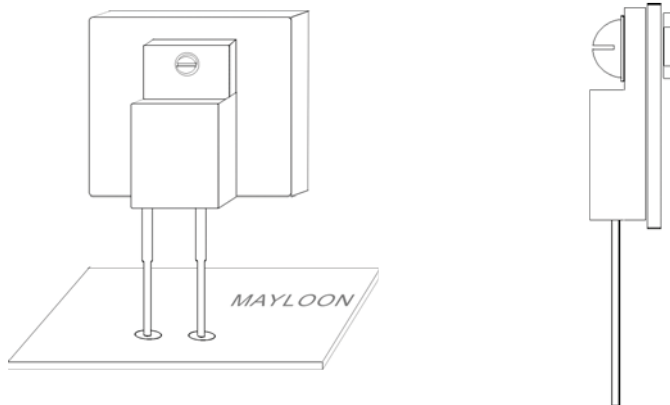
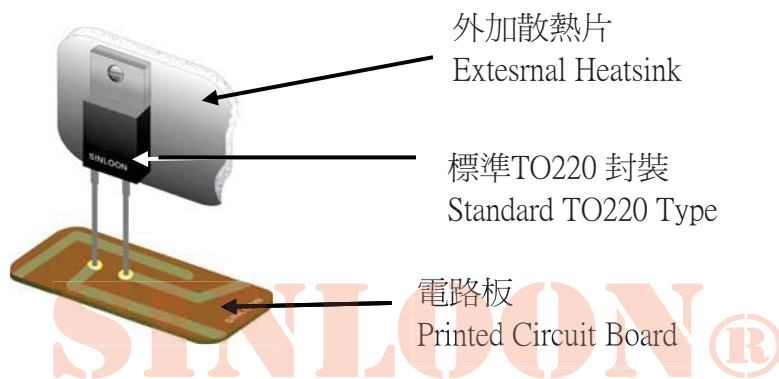


Figure (4)



TO220功率電阻使用指南及其重要性的說明:

要得到更好的特性功能和效率,正确完整的安裝散熱器是必須做的。要有配合外加散熱器來共同使用,上緊螺絲以保證本體部件和散熱片有良好的接觸面達致有高效的熱流量。不正确的使用可能會導致部件產生的熱量影響整體部件的能效。收緊螺絲不當將導致本體部件和散熱片接觸面積減少,熱電阻的增加導致更高的工作環境溫度。過度的收緊螺絲而超出了承受的壓力會導致零部件的失效。雖然該部件的可靠性非常好,使用不當或選擇不適合的外加散熱器,在使用過程中可能會影響長期使用壽命,甚至破壞。