



高精度金屬膜電阻

HPMF Series

High Precision Metal Film Resistor

Precision tolerance tight to $\pm 0.05\%$

Scope

This specification is available for High Precision Metal Film Resistor manufactured by Mayloon. The resistor is manufactured highly quality-controlled process and guaranteed high reliability.

Features

- ◆ High thermal conductivity and specific gravity rods.
- ◆ Power Rating : 0.25W~1W
- ◆ Precision tolerance tight to $\pm 0.05\%$.
- ◆ Superior electrical TCR performances narrowed to $\pm 5\text{ppm}/^\circ\text{C}$.
- ◆ Epoxy coating, precision metal film, Lead (Pb)-free and

Applications

- ◆ Telecom
- ◆ Measuring and Calibration Equipment,
- ◆ Industrial Process Control Systems,
- ◆ Audio, Video



Fig-1

ORDERING

Example: HPMF0623V100ASR (1/4W 10R $\pm 0.05\%$ $\pm 5\text{ppm}$)

Type	Power	Resistance	Tolerance	T.C.R/ $^\circ\text{C}$	Package	Figure
HPMF0623	V = 1/4W	100 = 10 Ω	A = $\pm 0.05\%$	S = $\pm 5\text{ppm}$	B = Bulk	Fig-1
HPMF0932	U = 1/2W	101 = 100 Ω	B = $\pm 0.1\%$	B = $\pm 10\text{ppm}$	T = T-Box	
HPMF0623S	U = 1/2W	102 = 1K Ω	C = $\pm 0.25\%$	N = $\pm 15\text{ppm}$	R = Reel	
HPMF0623R	P = 3/5W	103 = 10K Ω	D = $\pm 0.5\%$	C = $\pm 25\text{ppm}$		
HPMF0932S	S = 1W	104 = 100K Ω	F = $\pm 1\%$	D = $\pm 50\text{ppm}$		

EXTERNAL DIMENSIONS

Type	Din Size	Dimensions (mm)			
		L	ΦD	Φd	H
HPMF 1/4W	0623	6.5 ± 0.5	2.3 ± 0.3	0.55 ± 0.05	28 ± 3.0
HPMF 1/2W	0932	9.0 ± 1.0	3.2 ± 0.5	0.65 ± 0.05	26 ± 3.0

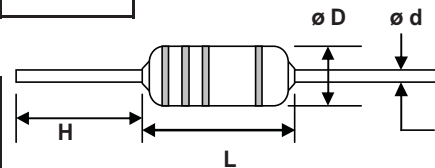


Fig-2

* The type designation shall be in the following form and as specified.

RATED STANDARD POWER

Type	Power	Max. Operating Vol.		Precision Tolerance					T.C.R $^\circ\text{C}$
		Working	Overload	$\pm 0.05\%$	$\pm 0.1\%$	$\pm 0.25\%$	$\pm 0.5\%$	$\pm 1\%$	
HPMF0623	1/4W	250V	500V	10~1M Ω	10~1M Ω	10~1M Ω	10~1M Ω		$\pm 5\text{ppm}$
							10~10M Ω		$\pm 10\text{ppm}$
HPMF0932	1/2W	350V	700	10~1M Ω	10~1M Ω	10~1M Ω	10~1M Ω		$\pm 15\text{ppm}$
							10~10M Ω		$\pm 25\text{ppm}$
							10~10M Ω		$\pm 5\text{ppm}$
								$\pm 10\text{ppm}$	
								$\pm 15\text{ppm}$	
								$\pm 25\text{ppm}$	

Operating Temperature Range: -55 ~ +155 $^\circ\text{C}$

RATED HIGH POWER

Type	Power	Max. Operating Vol.		Tolerance					T.C.R $^\circ\text{C}$
		Working	Overload	$\pm 0.05\%$	$\pm 0.1\%$	$\pm 0.25\%$	$\pm 0.5\%$	$\pm 1\%$	
HPMF0623S	1/2W	300V	600V	10~1M Ω	10~1M Ω	10~1M Ω	10~1M Ω		$\pm 5\text{ppm}$
							10~10M Ω		$\pm 10\text{ppm}$
HPMF0623R	3/5W	350V	700V	---	10~1M Ω	10~1M Ω	10~5M Ω		$\pm 15\text{ppm}$
							10~10M Ω		$\pm 25\text{ppm}$
HPMF0932S	1W	350V	700	10~1M Ω	10~1M Ω	10~1M Ω	10~1M Ω		$\pm 5\text{ppm}$
							10~10M Ω		$\pm 10\text{ppm}$
								$\pm 15\text{ppm}$	
								$\pm 25\text{ppm}$	

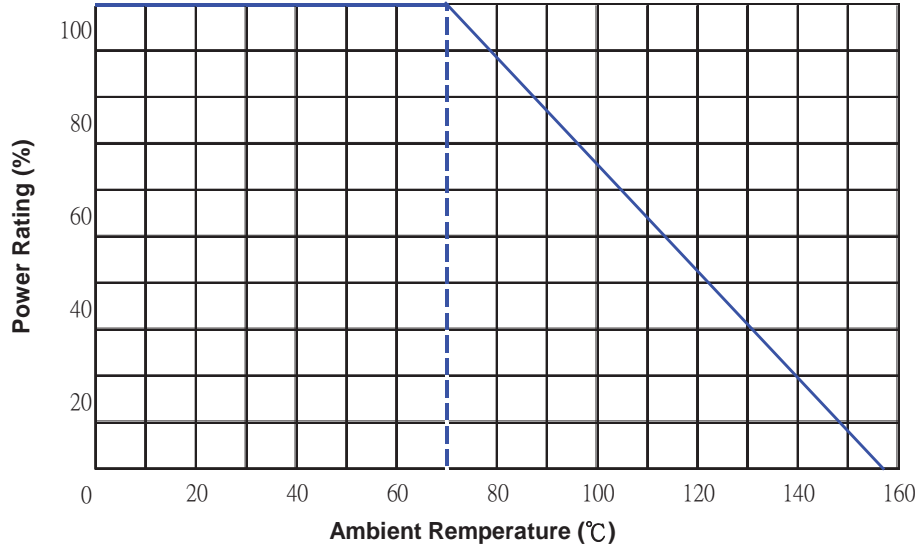
Operating Temperature Range: -55 ~ +155 $^\circ\text{C}$

* Rated power is maximum power which can continuously loaded at specified ambient determined 70 $^\circ\text{C}$, however ambient temperature exceeds 70 $^\circ\text{C}$, rated power should be determined from the rating curve of Fig-3.



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□ POWER DERATING CURVE Fig-3



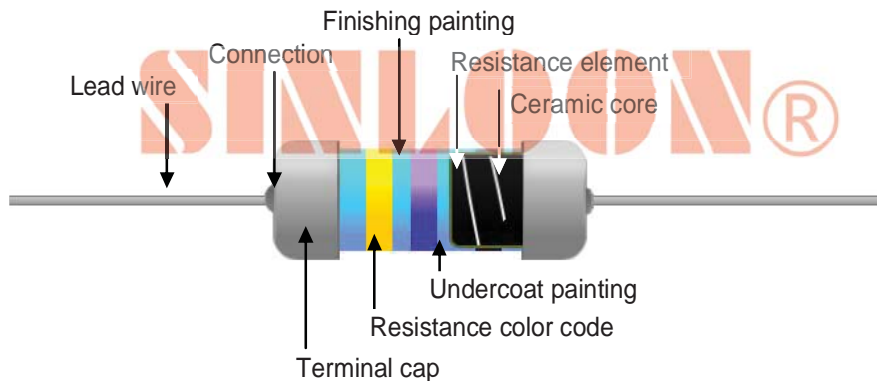
□ ENVIRONMENTAL CHARACTERISTICS

PERFORMANCE TEST	TEST METHOD	APPRAISE
SHORT TIME OVERLOAD	JIS-5202 5.5 2.5 times RCWV for 5 seconds.	$\pm(0.25\%+0.05\Omega)$
TEMPERATURE COEFFICIENT (T.C.R.)	Resistance value at room temperature and room temperature +100	By Type
DIELECTRIC WITHSTANDING VOLTAGE	JIS-C5202 5.7 in V-Block for 60 seconds.	By Type
PULSE OVERLOAD	JIS-C5202 5.8 4 times RCWV for 10000 cycles (1sec.on, 25secs.off)	$\pm(0.75\%+0.05\Omega)$
INSULATION RESISTANCE	JIS-C5202 5.6 In V-Block	>10000MΩ
LOAD LIFE	JIS-C-5202 7.10 70°C at RCWV for 1000hrs. (1.5hrs.on, 0.5hrs.off)	$\pm(1.5\%+0.05\Omega)$
LOAD LIFE IN HUMIDITY	JIS-C5202 7.9 40±2°C 90~95%RH at RCWV for 1000hrs.(1.5hrs.on,0.5hrs.off)	$\pm(1.5\%+0.05\Omega)$
SOLDER ABILITY	JIS-C5202 6.5 260±5°C for 2±0.5 seconds.	95% min. coverage
RESISTANCE TO SOLVENT	JIS-C5202 6.9 Trichroethane for 1 min. with ultrasonic.	No deterioration of coatings and makrings.
TERMINAL STRENGTH	Direct load for 10 sec. In the direction off the terminal leads.	Tensile: ≥ 2.5 kg

■ Rated continuous Working Voltage (RCWV) $\sqrt{\text{POWER RATING} \cdot \text{RESISTANCE VALUE}}$

- * Standard Test: MIL-STD-202, JIS-C 5201-1
- * Control Room: 25±3°C Humidity: <80%RH

□ Structure Diagram Fig-4



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□ **PACKAGE:**

Type	Power	Form	Tape Box Dimensions (mm)			Quantity Inner Box	Weight	Quantity Cartons	Gross Weight
			L	W	H				
HPMF0623	V = 1/4W	Axial	264	80	105	5000 Pcs	750g	100K pcs	17Kgs
HPMF0932	U = 1/2W	Axial	264	80	46	1000 Pcs	350g	20K pcs	8.5Kgs
HPMF0623S	U = 1/2W	Axial	264	80	105	5000 Pcs	750g	100K pcs	17Kgs
HPMF0623R	P = 3/5W	Axial	264	80	105	5000 Pcs	750g	100K pcs	17Kgs
HPMF0932S	S = 1W	Axial	264	80	46	1000 Pcs	350g	20K pcs	8.5Kgs

Ammo Tape

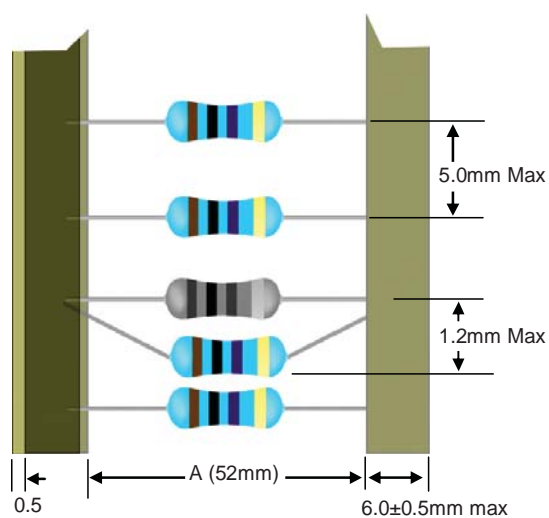


Fig-5

Inner Box

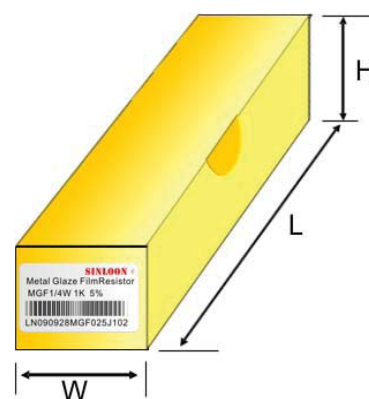


Fig-6

Carton Package

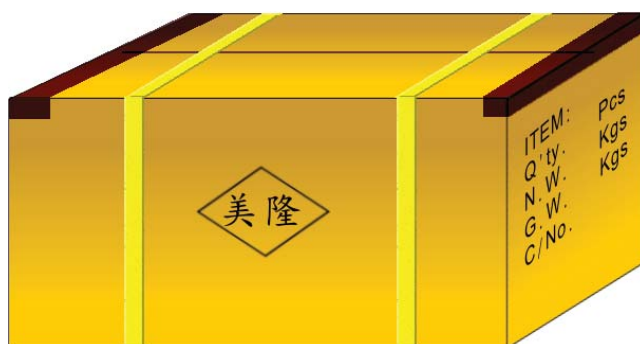


Fig-7

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※ 美隆公司產品規格及其特性參數的改變或更新恕不另行通知。

※ Mayloon characteristic parameters of electronic product specification changes or updates without notice to improve。



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□ Standard Resistor Color Code (4 band code)

Precision Metal Film Resistor	Black	Brown	Red	Orange	Yellow	Green	Blue	Violet	Gray	White	Gold	Silver
1st digit	0	1	2	3	4	5	6	7	8	9		
2nd digit	0	1	2	3	4	5	6	7	8	9		
Multiplier	$\times 10^0$	$\times 10^1$	$\times 10^2$	$\times 10^3$	$\times 10^4$	$\times 10^5$	$\times 10^6$	$\times 10^7$	$\times 10^8$	$\times 10^9$		
Tolerance		$\pm 1\%$ (F)	$\pm 2\%$ (G)			$\pm 0.5\%$ (D)	$\pm 0.25\%$ (C)	$\pm 0.1\%$ (B)			$\pm 5\%$ (J)	$\pm 10\%$ (K)

□ Examples:

Fig-7 (E24) Resistor 560R 5%

Tolerance $\pm 5\%$
(3rd) Brown $\times 10$
(2nd) Blue digit 6
(1st) Green digit 5

Green, Blue, brown, silver tolerance band:
 $56 \times 10 = 560$ ohms (560 ohms), with a tolerance of 5%

Fig-8 (E24) Resistor 5.6K 10%

Tolerance $\pm 10\%$
(3rd) Red $\times 100$
(2nd) Blue digit 6
(1st) Green digit 5

Green, blue, red, with silver tolerance band:
 $56 \times 100 = 5.6$ kohms, with a tolerance of 10%

□ Standard EIA Decade Resistor Value E24 series: (5% tolerance)

10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82, 91

□ Standard Resistor Color Code (5 band code)

Color	Black	Brown	Red	Orange	Yellow	Green	Blue	Violet	Gray	White	Gold	Silver
1st digit	0	1	2	3	4	5	6	7	8	9		
2nd digit	0	1	2	3	4	5	6	7	8	9		
3rd digit	0	1	2	3	4	5	6	7	8	9		
Multiplier	$\times 10^0$	$\times 10^1$	$\times 10^2$	$\times 10^3$	$\times 10^4$	$\times 10^5$	$\times 10^6$	$\times 10^7$	$\times 10^8$	$\times 10^9$		
Tolerance		$\pm 1\%$ (F)	$\pm 2\%$ (G)			$\pm 0.5\%$ (D)	$\pm 0.25\%$ (C)	$\pm 0.1\%$ (B)			$\pm 5\%$ (J)	$\pm 10\%$ (K)

□ Examples:

Fig-9 (E96) Resistor 280R $\pm 1\%$

Tolerance: $\pm 1\%$
Multiplier: $\times 1$
(3rd) digit 0
(2nd) digit 8
(1st) digit 2

$280 \times 1 = 280$ ohms (280 ohms), with a tolerance of 1%

Fig-10 (E96) Resistor 39.1K $\pm 5\%$

Tolerance: $\pm 5\%$
Multiplier: $\times 100$
(3rd) digit 1
(2nd) digit 9
(1st) digit 3

Orange, White, Brown, Red, Gold tolerance band:
 $390 \times 100 = 39.1$ K ohms (39.1K ohms),
with a tolerance of 5%

E96 series: (1% tolerance)

100, 102, 105, 107, 110, 113, 115, 118, 121, 124, 127, 130, 133, 137, 140, 143, 147, 150, 154, 158, 162, 165, 169, 174, 178, 182, 187, 191, 196, 200, 205, 210, 215, 221, 226, 232, 237, 243, 249, 255, 261, 267, 274, 280, 287, 294, 301, 309, 316, 324, 332, 340, 348, 357, 365, 374, 383, 392, 402, 412, 422, 432, 442, 453, 464, 475, 487, 491, 511, 523, 536, 549, 562, 576, 590, 604, 619, 634, 649, 665, 681, 698, 715, 732, 750, 768, 787, 806, 825, 845, 866, 887, 909, 931, 959, 976

