

玻璃釉高壓高阻值電阻 Resistance: 1G~10G ohm MGHO Series

Metal Glaze Resistor (High Ohm)

◆ SCOPE:

This specification is available for Metal Glaze Resistor manufactured by Mayloon. The resistor is manufactured highly quality-controlled process and guaranteed high reliability.

◆ STANDARD MEASURING CONDITIONS

Temperature 20±2°C, Humidity 65±5°C.

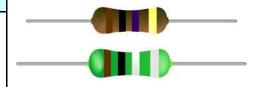
Being on about about the judgment, measurements can be made within the following

Temperature $5 \sim 35^{\circ}$ °C, Humidity $45 \sim 85$ %.

♦ ORDERING ♦ Figure: Body Color

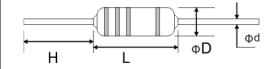
Example: MGHO0207TJ1G

Type	Power	Package	Tolerance	Resistance
MGHO0204	1/8W	T = T/Box	$H = \pm 3\%$	104 =100ΚΩ
MGHO0207	1/4W	B = Bulk	$J = \pm 5\%$	105 =1MΩ
MGHO0410	1/2W	R = Reel	$K = \pm 10\%$	106=10ΜΩ
MGHO0516	2W			107=100ΜΩ
				1G = 1GΩ



◆ EXTERNAL DIMENSIONS

Power	Dimensions (mm)					
	L	ФD	Фd	Н		
1/8W	3.3±0.5	1.8±0.5	0.45±0.03	28±2.0		
1/4W	6.3±0.5	2.5±0.5	0.55±0.03	28±2.0		
1/2W	9.0.0±0.5	3.2±0.5	0.65±0.03	26±2.0		
2W	15.5±1.0	5.0±0.5	0.78±0.03	32±2.0		
	1/8W 1/4W 1/2W	L 1/8W 3.3±0.5 1/4W 6.3±0.5 1/2W 9.0.0±0.5	L ΦD 1/8W 3.3±0.5 1.8±0.5 1/4W 6.3±0.5 2.5±0.5 1/2W 9.0.0±0.5 3.2±0.5	L ΦD Φd 1/8W 3.3±0.5 1.8±0.5 0.45±0.03 1/4W 6.3±0.5 2.5±0.5 0.55±0.03 1/2W 9.0.0±0.5 3.2±0.5 0.65±0.03		

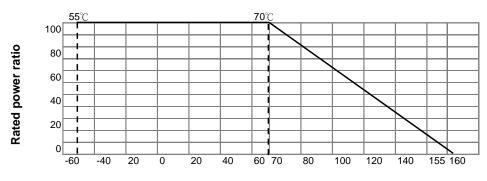


◆ RATED POWER

Dower	Maximun	n Voltage	age Dielectric withstanding Vol		Resistance (Ω)		Operating	
rowei	Working	Overload	Silicon	Epoxy	Standard	High ohm	temperature Range	
1/8W	DC500V	1000V	300V	400V	100K~910M	1G ~ 10G		
MGHO0207 1/4W	1/4W DC1600V D	DC2000V	4000	500V	100K~910M	1G ~ 10G	-55°C ~ 155°C	
	DC1800V	AC1500V						
1/2W	DC2000V	2500V	500V	700V	100K~910M	1G ~ 10G		
2W	DC3500V	4000V	700V	1200V	100K~910M	1G ~ 10G		
±200ppm/°C, ±100ppm/°C. ±50ppm/°C.								
F: ±1% E24, J:±5% E24, K:±10% E12. >1G (±10%) E12.								
erating Temperature Range:				-55°C ~ 155°C Rating ambient Temp. ±70/°C				
	1/4W 1/2W 2W	1/8W DC500V 1/4W DC1600V 1/2W DC2000V 2W DC3500V	Working Overload	Working Overload Silicon	Nover Working Overload Silicon Epoxy	Power Working Overload Silicon Epoxy Standard 1/8W DC500V 1000V 300V 400V 100K~910M 1/4W DC1600V DC2000V 400V 500V 100K~910M 1/2W DC2000V 2500V 500V 700V 100K~910M 2W DC3500V 4000V 700V 1200V 100K~910M ±200ppm/°C, ±100ppm/°C. ±50ppm/°C. F: ±1% E24, J:±5% E24, K:±10% E12. >1G (±10%)	Power Working Overload Silicon Epoxy Standard High ohm 1/8W DC500V 1000V 300V 400V 100K~910M 1G ~ 10G 1/4W DC1600V DC2000V 400V 500V 100K~910M 1G ~ 10G 1/2W DC2000V 2500V 500V 700V 100K~910M 1G ~ 10G 2W DC3500V 4000V 700V 1200V 100K~910M 1G ~ 10G ±200ppm/°C, ±100ppm/°C, ±50ppm/°C. F: ±1% E24, J:±5% E24, K:±10% E12. >1G (±10%) E12.	

^{*} Rated power is maximum power which can continuously loaded at specified ambient temper mined 70° C, however when the ambient temperatures exceeds 70° C, rated power should be determined from the dating curve of Fig 1.

♦ POWER DATING CURVE



Ambient temperature ℃



The type designation shall be in the following form and as specified.

^{*} Silicon Resin: Brown (Flame-Proof), Epoxy Resin: Light Blue.

MAYLOON ELECTRONIC CO., LYD.,

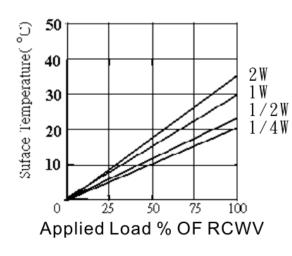
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Metal Glaze Resistor (High Ohm)

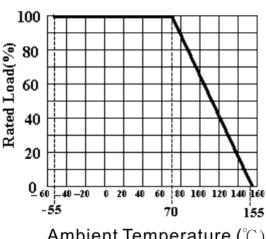
PERFORMANCE SPECIFICATIONS

TEST ITEMS	Test Methods	SPECIFICATIONS
Short time overload	Rated Voltage X 2.5 or Max. overload Vol., whichever is lower, for 5sec.	$\pm (1.0\% + 0.05\Omega)$
Moisture resistance	40°C±2°C, 90%~95%RH,1000h 90 min 【ON】30 min 【OFF】	$\pm (5.0\% + 0.05\Omega)$
Load life	1000hours at rated voltage, 70°C 90 min [ON] 30 min [OFF]	$\pm (3.0\% + 0.05\Omega)$
Insulation resistance	500±50V DC During 1 min V-Block method	±10,000MΩ
Dielectric withstanding	In V-Block for 60 seconds	1/4W 400V 1W 800V
voltage	III V-Dlock for 60 seconds	1/2W500V 2W2000V
Resistance to soldering	260°C ±5°C,10s±1s or 350°C ±10°C, 3.5s±0.5s	$\pm (1.0\% + 0.05\Omega)$
Temperature cycling		$\pm (1.0\% + 0.05\Omega)$
Terminal strength	Direct load for 10 sec. In the direction off the terminal leads.	Tensile: ≥2.5kg
Anti-surge characteristics	R≥100KR: 8KV/10nF	Rmax. ±10%
	R<100KR: 10KV/10nF	No damage
	2.5sec on/off 10 Cycle	
Intermittent overload	4 times RCWV for 10000 cycles (1 sec on, 25 sec off)	±(1%+05Ω)

表面溫度上升曲線 surface temp.rise



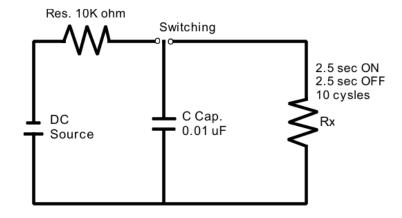
POWER GRAPH



Ambient Temperature ($^{\circ}$ C)

◆ High Voltage Surge Test

10 discharges from a 10nf capacitor charged to Vmax :12 discharges/min no evidence of flash over, mechanical damage, arching or, insulation breakdown.





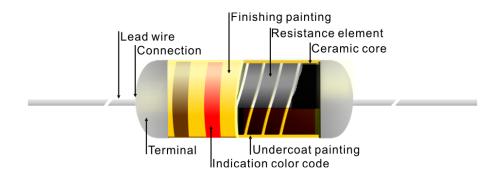


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♦ STRUCTURE DIAGRAM

The construction of resistor (MGHO Series) shall be Figure.



Item	Material
Ceramic Core	High alumina ceramic is used
Resistance element	The resistor element shall consist of metal glaze film.
Terminal	Tinned iron cap.
Connection	The lead wire, Which is elated with solder, shall be mounted to the caps by welding process.
Lead Wire	Soldered or tinned annealed copper wire.
Undercoat Painting	Electric insulation varnish.
Finishing painting	Epoxy resin is used.
Induction	Color code.

◆ Painting Resistor body color

(1)	MGHO series	Epoxy Resin: Green (Flame-Proof				
(2)	WGHO Selles	Silicon Resin: Brown (Flame-Proof)				

◆ PACKAGE:

Туре	Power	Form	Dimensions (mm)			Quantity
			W	Η	L	Qualitity
MGHO0204	1/8W	T52	80	75	264	5000 pcs
MGHO0207	1/4W	T52	80	105	264	5000 pcs
MGHO0410	1/2W	T52	80	46	264	1000 pcs
MGHO0414	1W	T73	103	82	264	1000 pcs
MGHO0516	2W	T73	103	82	264	1000 pcs

